

<u>Corrigendum No. – 1</u>

Date: 11-02-2024

Tender Enquiry No- TPSODL/OT/2023-24/072

Work Description- Rate Contract for SITC of outdoor Control and Relay Panel at TPSODL.

Annexure II- Technical Specification

Revised Technical Specification attached

Rest of the tender document remains unchanged.

Regards, Soni Panda Procurement Dept. Mob +91 9178149826 <u>TP Southern Odisha Distribution Limited (TPSODL) [tpsouthernodisha.com]</u> Khodasingi | 2nd Floor, BPR North Star| Berhampur – 760010 District - Ganjam | Odisha | India



TATA POWER SOUTHERN ODISHA DISTRIBUTION LIMITED, BERHAMPUR

TECHNICAL SPECIFICATION

Document Title	Specifications for Outdoor Control and Relay panels			
Document No.	ENG-EHV-CRP	Date: 7.02.2024		
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Prepared by:	Reviewed by:	Approved by:	Issued by:	
Jyoti Ranjan Sahu	Shailendra kumar Jaiswal	Shirish Sharad Dikay	Dnyaneshwar Ramchandra Dharmadhikari	

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Jyoti Ranjan Sahu	Shailendra kumar Jais	swal Shirish Sharad Dikay	Dnyaneshwar Ramchandra Dharmadhikari		
1.0 Scope of	work The scope of this Design, Engineer packing, forwardin accessories of or	The scope of this specification covers all the Technical Requirements of Design, Engineering, Manufacturing, testing at manufacturer's works, packing, forwarding, supply and unloading at site/stores complete with all accessories of outdoor Control & Relay panels at various sites of			
	TPSODL.				

	This specification will be applicable to all 33/11kV panels in the existing PSS/existing Bays/ Renovated PSS.

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2.0	Applicable Standards	T d Ir st	The equipment covered by this specification shall unless otherwise stated, be designed, constructed and tested in accordance with latest revisions of relevant Indian/IEC/other applicable standards shall confirm to the regulations of local statutory authorities.				
		IEC ele ho en	IEC 60529 has been developed to rate and grade the resistance of enclosures of electric and electronic devices against the intrusion of dust and liquids. It also rates how easy it is for individuals to access the potentially hazardous parts within the enclosure.				
			•	EC 61850 (All Parts)			
			•	EC 62052-11 - defining communication p	protocols for intelligent		
			e	electronic devices at electrical substation	ons.		
			•	EC 61131-3- IEC 61131 for programmable lo	ogic controllers		
			•	EC 62056- standards for electricity metering	data exchange by International		
				Electrotechnical Commission	arotanal the Drasisian Time		
			• I F t	Protocol (PTP), enabling accurate and precis	se synchronization of the real-		
			• 	EC 62351- IEC 62351 is a standard develop s developed for handling the security of TC 5 EC 60870-5 series	ed by WG15 of IEC TC57. This 57 series of protocols including		
3.0	Climatic Conditions of the		1	Maximum ambient temperature	50 deg C		
	Installation		2	Max. Daily average ambient temp	35 deg C		
			3	Min Ambient Temperature	15 deg C		
			4	Maximum Humidity	95%		
			5	Average Annual Rainfall	150cm		
			6	Average No. of rainy days per annum	120		
			7	Altitude above MSL not exceeding	1000m		
			8	Wind Speed	300 Km/hr		
			9	Earthquakes of an intensity in horizontal direction	equivalent to seismic acceleration of 0.3g		
			10	Earthquakes of an intensity in vertical direction	equivalent to seismic acceleration of 0.15g (g being acceleration due to gravity)		
		T	PSODL	service area has heavy saline condition	The atmosphere is generally		

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		laden with mild acid, dust in suspension during the dry months and is subjected to fog in cold months.		
4.0	Technical Requiren	nents		
.1	Technical Requirer General Requirements from the Business Associates	 The supplier should have at least 10 years of experience in design and supply of control, protection and automation systems for electricity transmission and distribution applications. The manufacturer, whose substation automation and protection system is offered, should have designed, manufactured, tested, installed and commissioned such a system for electricity transmission and distribution for at least 10 years. The manufacturer needs to submit the proof of completing such tasks with other utilities/concerns as its experiencecertificate. The Numerical Relays should be integrated with SCADA system on standard international protocols. Relay should communicate to SCADA through RTU, RTU not in scope of bidder but testing will be done with SCADA by bidder." The Business Associate can offer an innovative and advanced system and the ways and cost to integrate the same in the existing infrastructure. The offer is subjected to an approval from TPSODL after a thorough discussion between the BA and TPSODL. In case, an approval is not awarded to the BA's offered innovative system, TPSODL's 		
		existing/desired infrastructure prevails and the BA shall provide the system accordingly.		
		 The BA should optimize on the cost of software products offered to TPSODL considering already available licenses with TPSODL. The BA should clearly indicate licensing policy for the software tools for IEDs. The BA should provide the ICD/SCD files for the substation project files for the IEDs. The BA should provide necessary training to the personnel recommended by TPSODL to maintain the system and troubleshooting reports. 		

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4.2 General System Design		Protection and Control II measured at certain poin protected power system of and monitoring of the con- works on IEC 61850. The with backward compatibil The systems shall be of the environment present in I engineering practice, and continuity of equipment su The system shall incorpo- specified, self-monitoring memory functions, ever Signal list shall be provide Maintenance, modificat shutdown of the whole modules and communica and the reliability of the o	EDs respond to the signatis of the power system, component. The System sinplete substation includin offered IEDs shall be comitive to Edition-1. The state-of-the art suitable high voltage substations densure long-term comupply and the safety of the prate the control, monitoring, signaling and testing fait recording and evaluated at the time of commission or extension of consystem at substation. Selection shall be incorporate equipment and minimize the control minimize the component.	Dharmadhikari als of currents and voltages and assess the state of the hall be suitable for operation og future extensions and shall pliant to IEC 61850 Edition-2 for operation under electrical (33/11kV), follow the latest operating staff. ting and protection functions scilities, measuring as well as tion of disturbance records. tioning. hponents shall not cause a f-monitoring of components, ed to increase the availability maintenance.		
		All IEDs must have environments.	conformal coating for	protection against harsh		
		 33kV/11kV, Incom numerical relay of type, auxiliary re 	ning / outgoing feeder of O/C & E/F type, Master lay for contact multiplic	panel: This panel shall have r trip relay of electrical reset ation, multifunction meter,		

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		indicating lamps , TNC switch, local/remote switch, other auxiliary relays etc. for standard operations, control and monitoring requirements for 33kV/11kV bays in power system. Reset command for Master Trip Relay shall be implemented through SCADA.
	2.	Transformer differential and Over Current/earth fault protection in one relay: 33kV power transformer shall have differential + Over current protection in one relay. Separate master trip relay shall be provided. Auxiliary relays such as RXSF/RXMS/RXKF shall be used for field devices such as
		2.1 Buchholz alarm & trip
		2.2 WTI alarm & trip
		2.3 OTI alarm & trip
		2.4 MOG alarm
		2.5 PRD alarm & trip
		2.6 OSR trip
	3.	Master Trip Relay electrical reset through SCADA shall be implemented except for Transformers.
	4.	IRF monitoring: Internal Relay Failure contact / watchdog contact shall be looped for all 33kV relays and separately for all 11kV relays and shall be connected to RTU for monitoring through SCADA by the bidder.
	5.	Contact multiplication relays (CMR) of reputed make of 24V DC shall be used for status of CB on/off, Spring Charge, Transformer troubles wherever applicable.
	6.	Interconnecting cable schedule (ICS) shall be provided by the bidder for each bay for control, metering and protection purpose.

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		0	Dhace wise fault current shall be made available from Polav/IED to
		0.	Flase wise fault current shall be made available from Relay/IED to
			SCADA using IEC 61850 mapping.
		0	Multifunction Motor shall be provided on each control & Polay panel
		9.	Multifunction Meter shall be provided on each control & Relay panel.
			Multifunction meter on 33kV/11kV PTR Panel, 33kV side shall be self-
			powered by PT and rest shall be powered by auxiliary supply(24 V DC). In case
			these metersare required to put in daisy chain, no more than ten MFM
			shall be considered in each loop. Meter accuracy shall be equal or above
			0.5 asper IEC62053:22. The current rating shall be three times continuous
			and8 times for 1sec. MFM shall communicate on MODBUS RTU or ASCII,
			selectable at site. Aux power supply range shall be 18-72V DC. Mounting
			panel cutout shall be 92 x 92 mm. Real time & average parameters are
			required. Real time clock and THD measurement is required. User
			defined registers are preferred.
		10	. Mounting space for billing energy meter of 200mm x 200mm and test
			terminal block shall be made available for purchaser's future
			requirement, on each panel. Also, bidder to make cutout for billing
			energy meter based on the dimensions given by owner and fix blanking
			plate for mounting of billing meter in future.
		11	Provision for TMU: BA should provide sufficient space for installation of
			Transformer Monitoring Unit(TMU). Spare DC supply contact should be
			marked for TMU and Digital I/O terminal port should be provided for
			TMU operation. However, supply & installation of TMU is not in the
			bidder's scope. (For 11KV I/C VCB & 33KV PTR Protection CRP)
4.3	Electrical Circuit	Where	e grounding is provided with the power source, safety grounding
	Grounding	condu	ctors shall be bundled with the power source conductors, but be insulated
		from t	he power conductors and from other equipment and wiring conduit. The
		groun	d conductor shall be terminated in the cabinet enclosure, and grounded
		only a	t the same point that the source of the electrical service to the cabinet or
		UPS ne	eutral is grounded.

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4.3.2	Power Supply	Power for the substation automation system shall be derived from substation
		24/48V DC system. In the event of Power failure, necessary safeguard software
		shall be built for proper shutdown and restart.
4.3.3	Low Voltage	1.5 sqmm cable used for AC/DC internal panel wiring and 2.5 sqmm cable used
	Control Cables	for CT/PT internal panel wiring RYB & Black and RTU wiring shall be of 1.1kV class
		Low voltage cables of stranded copper conductor, PVC insulated. Cables shall be
		laid in Cables trays and in indoor trenches as a complete system. Trays shall be
		supported properlyfrom the building structure. The entire cable tray system
		shall be rigid and leveled. The installation of cable tray support system shall be
		using the requiredaccessories and using grip bolts for proper strength in fixing.
		All the above required material shall be supplied and installed by the bidder.
		Control cables shall be stranded copper conductor having minimum 7 strands.
		extruded PVC inner sheathed, galvanized steel wire armoured, over all sheathed,
		outer sheath (ST-2) made of FRLS PVC compound. The cables shall conform to IS-
		respects. In situations where accuracy of measurement or voltage drop in control
		circuit warrants, higher cross sections as required shall be used.
4.3.4	Low Voltage	L T Power cables for the 415V AC, 240V AC system and 220V DC system shall be
	Power Cables	single core/ Multi core 1100V earthed H4 grade with stranded aluminium/copper
		by colour coding, extruded PVC (Type -ST 2) inper sheathed, armoured Aluminium
		wire armour for single core cables and galvanized steel wire for multi core cables
		and extruded PVC (Type ST-2) outer sheathed with FRLS properties, generally
		conforming to IS: 7098 (Part 1). Upto 16 sq.mm cables, Copper conductor shall be
		cables. For DC all cables shall be of Copper conductor irrespective of its size.
4.3.5	Numerical Over	Following functions shall be available in the Protection Relay for
	Current and Earth	33KV Incomer / 33KV Outgoing / 11KV Incomer /11KV outgoing &
	Fault Relay / Bay	33 kV Transformer Feeder.
	Control &	Current protection (Directional & Non-directional feeder Protection)
	Protection Unit	1) Over current instantaneous (50).
		2) Over current IDMT (51).
		3) Earth fault INStantaneous (50IN).
		4) Earth fault IDIVIT (211N). 5) Broaker failure, Auto recleser, broken wire, consitive off. Trip sail
		supervision
		6) Binary Input-17 & Binary Output-10 Minimum Required.
		7) Trip and Close Logic Programmable Facility Function required in the
		Relay.

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4.3.6 Numerical Relay for Transformer differential protection	 12) Current & Voltage, mapped with SCADA. 13) The device should h RJ45, USB type or RS2 14) Rear ports shall be client server Communication uploading or download irrespective of IEC 618 17) Relay output Conta Remote through SCAD 18) All Protection interring Protocol through reduing supports IEC 62439-3 connectivity without use of EMI as indicated in II The relay shall support Differential Relay Shall be cap Differential Protection 1) Relay shall be cap Differential Protection 2) Differential Relay Shall be cap Differential Protection 3) 2nd and 5th Harmoni 5) Overcurrent / De Fault / Stand by programmable Em 6) Breaker Failure Pr 7) Trip coil supervisication 8) Trip and Close Log Relay. 9) Current & Voltage, mapped with SCAI 10) The device should Software, RJ45, US 11) Rear ports shall be cap Differential Relay. 	Binary Input, Binary Ou have front port serial con 232. e redundant with RSTF cation. De either of electrical or and Relay Protectio ding should be possible 50 configuration. Int shall be possible for A hal triggering logic shall SCADA Application. We a facility to have co indant rear port (i.e., PRP and latest redu e of any external conve EC 61850 shall be appl peer to peer communic all have the Following on: able for Minimum Two ion with any rating CT r Binary Output-12 Minim ics Blocking. rived Earth Fault / Me / Earth fault Selection abled facilityrequired otection. in ic Programmable Facil Binary Input, Binary Ou DA. I have front port serial SB type or RS232. e redundant with RSTP/ tion. De of electrical RJ45 typ	utput DR /Event same to be mmunication with Software, P and PRP requirement for optical RJ45 type. In Parameter Setting are ole any of the relay ports Breaker Close & Open from be interface with SCADA. Immunication on IEC61850 RJ45 PRP/RSTP) which indant technology for SAS erter. Further, the test levels licable to these. cation Function Required for Winding Transformer ratio. um Required. easured or Sensitive earth on HV or LV side Inbuilt l. ity Function required in the tput DR /Event same to be communication with (PTP requirement for client be.

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		 All configuration and Relay Protection Parameter Setting are uploading or downloading should be possible any of the relay ports irrespective of IEC 61850 configuration. Relay output Contact shall be possible Breaker Close & Open from Remote through SCADA. Downloading/ uploading file from any relay ports shall not change its 61850 engineering and device engineering. All Protection internal Protection triggering logic shall be interface with SCADA Relay Suitable for SCADA Application. The relay shall have a facility to have communication on IEC61850 protocol through redundant rear port (i.e., RJ45 PRP/RSTP) which supports IEC 62439-3 PRP and latest redundant technology for SAS connectivitywithout use of any external converter. Further, the test levels of EMI as indicated in IEC 61850 shall be applicable to these.
4.3.7	Relay requirement for SCADA Communication & Other Functionalities	 The relay should be modular type. It will be installed at outdoor CR Panel. Standard terminal blocks should be located at the rear of the relay providing connections for all input and output circuits. Large MIMIC display with CB Open Close button for breaker Control from Front Conformal Coating. Ring Type Terminal for CT & VT. IEC 61850 edition / HSR & PRP. Cyber Security. Proper enclosure Protection. The relay shall have a facility to have communication on IEC61850 protocol through redundant rear port (i.e. RJ45 or FO) which supports IEC 62439-3 PRP and latest redundant technology for SAS connectivity without use of any external converter. Further, the test levels of EMI as indicated in IEC 61850 shall be applicable to these. The relay shall support peer to peer communication. The relay shall generate GOOSE messages as per IEC 61850 standards, interlocking/tripping and also to ensure interoperability with third party relays. Necessary user-friendly configuration tool shall be provided to configure the relays. It should be compatible with SCL/SCD files generated by a third-party system. The Relay shall have facility for Time synchronization on IRIG B or SNTP port.
		 ABB India Ltd. Siemens Ltd. GE T&D India Ltd. Schneider Electric

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4.3.8	Terminal Block and panel wiring	 Terminal Blocks inc M4 of 1.1kV class status/alarm and co for CT wiring. This Disconnecting Typ Wiring Connection Single Feed Term Wire Connection 2 Din Rails and Sup MCB Fixing during Different Size Bur Colour code (Red 	cluding disconnecting type to be considered for CT's, I ontrol requirement. 2.5 Sq n shall be considered for all c be Terminal block For DC n. 2.5Sqmm and 1.5Sqm ninal Block or suitable Te 2.5 Sqmm and 1.5 Sqmm port Brackets Different ty g Retrofit work. ndle wire Cable for 2.5S , Yellow, Blue, Block, Gre t proof design shall consi	TB's of Elmex make KLTD - PTs and DC voltage SCADA nm cable to be considered abling from all cores of CTs. control and trip, CT & PT m. erminal Block for Control n. pe for Terminal Block and qmm/1.5 Sqmm different een & Gray)
4.3.9	General Construction of CRP - Simplex panel	 Simplex panel with dust with equipment mounter control panels & either fr 1. Panel shall be had For Single Feeder 2. Doors shall have provided with pare provided with two 3. Please refer to accordingly pane (Drawing is for or 4. Control and Rela indicated in bill of that the equipment requipment schemes is proper 5. No price increas However, the wide existing switchy availability. Pane dust, moisture and 6. The enclosure statistic for the panels such 2.0mm for sides sufficient reinfor installation. The American Scheme Schem	t proof design shall consist of thereon and having with ront or rear for relay panel ving dimensions equal to er W x D x H of 600mm x 5 handles with either built- d-lock. To save space, real o halves. sample panel layout dra el layout shall be submitten hy reference purpose, Act y Board shall be of panels f quantity. It is the respon- ent specified and such ut ired for completeness erly accommodated in the p e at a later date on this dth of panels that are bei ard , should be in co els shall be completely me ind vermin proof. nall provide a degree of p e with IS: 2147. Panels sl and shall comprise stru becially selected smooth is not less than 3 mm for w as base frame, front sho s, door, top and bottom rcement to provide la Angle structure for Leg 75	st of a vertical front panel ring access from rear for s. 600mm x 1500mm in locking facility or will be r door of the panel shall be wing in Annexure-A and d for review and approval. ual may be vary) s of simplex type design as sibility of the BA to ensure hspecified complementary of the protective/control banels without congestion. account shall be allowed. Ing offered to be placed in nformity with the space etal enclosed and shall he rotection not less than IP- nall be free standing, floor ctural frames completely finished, cold rolled sheet veight bearing members of eet and door frames, and portions. There shall be evel transportation and x75x6mm.

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	7. The enclosure shall be sized to facilitate easy maintenance at minimum
	height of 300 mm above FFL.
	8. The top of panel shall be fitted with a sloping canopy, the design of which shall be such that rain water shall not accumulate on the top
	9 It shall have overhand and facia of min 100mm 2 nos lifting lugs of
	same material shall be provided.
	10. Three nos, heavy duty hinges shall be provided for each door such that
	they are not visible from outside and hence not removable. The hinge
	shall be of such construction that the door can be swung open by not
	less than 150°. The door shall be fitted with integral handle, flushed with the surface of the door.
	11 All doors removable covers and papels shall be dasketed all aroundwith
	synthetic rubber askets Neoprene/EPDM generally conforming to
	provision of IS 11149 However XI PE gaskets can also be used for
	fixing protective glass doors. Ventilating louvers, if provided shall have
	screens and filters. The screens shall be made of either brass or GI wire
	mesh
	12 Design materials selection and workmanship shall be such as to result
	in neat appearance, inside and outside with no welds, rivets orbolt head
	apparent from outside with all exterior surfaces tune and smooth
	Panels shall have dual exhaust fan at its rear end for dissination of heat
	13 Panels shall have base frame with smooth bearing surface, which shall
	be fixed on the embedded foundation channels/insert plates. Anti-
	vibration strips made of shock absorbing materials that shall be supplied
	by the contractor shall be placed between panel & base frame. Cable
	entries to the panels shall be from the bottom. Cable gland plate fitted
	on the bottom of the namel shall be connected to earthing of the
	panel/station through a flexible braided copper conductor rigidly.
	Mounting:
	14. All equipment on the panel and inside panels shall be mounted and
	completely wired to the terminal blocks ready for-external connections.
	The equipment on front of panel shall be flush mounted Equipment shall
	be mounted such that removal and replacement canbe accomplished
	individually without interruption of service to adjacent devices and are
	readily accessible without use of special tools. Terminal marking-on the
	equipment shall be clearly visible
	15. The BA shall carry out cut out, mounting and wiring of the free issue
	items supplied by others which are to be mounted in his panel in
	accordance with the corresponding equipment manufacturer drawings.
	Cut outs if any, provided for future mounting of equipment shall be
	properly blanked off with blanking plate.
	16. The conterlines of switches, puch buttons and indicating lamos shallbe
	ro. The center lines of switches, push buttons and indicating lamps shallbe
	not less than 750mm from the bottom of the panel. The center linesof

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		relays, meters and recorders shall be not less than 450mm from the bottom of the panel
		17. The center lines of switches, push buttons and indicating lamps shall be matched to give a neat and uniform appearance. Likewise the toplines of all meters, relays and recorders etc. shall be matched.
4.4	Panel Internal Wiring	 toplines of all meters, relays and recorders etc. shall be matched. Panels shall be supplied complete with interconnecting wiring provided between all electrical devices mounted and wired in the panels and between the devices and terminal blocks for the devices to be connected to equipment outside the panels. 1. When panels are arranged to be located adjacent to each other all inter panel wiring and connections between the panels shall be furnished and thewiring shall be carried out internally, this is in the BA's scope. 2. All wiring shall be carried out with 1100V grade, single core, stranded copper conductor wires with PVC insulation. 3. The terminal blocks for CTs, VTs and DC supply, trip and alarm shall be provided with disconnecting type terminals specified above. The CT terminal blocks shall be provided with short circuiting and earthing facilities. CT/PT /DC terminal block should have 20% terminals as spare terminals. All equipment mounted on front of the panels shall have individual nameplates with equipment designation engraved. Each panel shall also have circuit/feeder designation name plate. 4. All wiring shall be with 1100 V grade, single core, PVC insulated stranded copper conductor. Wires shall be vermin proof. Minimum size of conductorshall be 1.5 sq. mm in general, but for CT & VT circuits it shall be 2.5 sq.mm. CT VT wiring will be colored as per standard sign color configuration including neutral and neutral CT wiring. Rest wiring will be ingrey color and earthing will be done by green colored control cable. 5. Contractor shall be solely responsible for completeness and correctness
		of all the wiring, and for proper functioning of the connected equipment.
		Specification for Auxiliary relays/ MCB's
		 Auxiliary contact multiplier relays should be of reputed make and selected on the basis of continuous current carrying capacity and rated voltage. The fluctuation in voltage level must be accounted for (+/-) 10%continuously. 6. DC MCB's should not be substituted by AC MCB's for DC Distribution, irrespective of manufacturer's individual multi usage Recommendations. 7. LED indication circuit shall be segregated from the control circuit by all means. 8. Spare I/Os wiring shall be brought up to terminal block for future use. A
		internal wiring shall be securely supported, neatly arranged, readily accessible and connected to equipment terminals and terminal blocks. Wiring gutters & troughs shall be used for this purpose. Auxiliary bus wiring for AC and DC supplies, voltage transformer circuits, annunciation circuits and other common services shall be provided near the top of the panels running throughout the entire length of the panels.

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	 9. Wire termination shall be made with solder less crimping type and tinned copper lugs, which firmly grip the conductor. Insulated sleeves shall be provided at all the wire terminations. Engraved core identification plastic ferrules marked to correspond with panel wiring diagram shall be fitted at both ends of each wire. Ferrules shall fit tightly on the wire and shall not fall off when the wire is disconnected from terminal blocks. 10. All wires directly connected to trip circuit breaker or device shall be distinguished by the addition of red colored unlettered ferrule. 11. Longitudinal troughs extending throughout the run length of the panel shall be preferred for inter panel wiring. Inter-connections to adjacent panel shall be solely responsible for the completeness and correctness of the internal wiring and for the proper functioning of the connected equipment. 13. Unless otherwise specified, terminal blocks shall be suitable for connecting the following conductors of external cable on each side All CT &PT circuits: minimum of 2.5 sq. mm copper. AC/DC Power Supply Circuits: 4 sq. mm Copper. 14. There shall be a minimum clearance of 250 mm between the first row of terminal blocks and the associated cable gland plate or panel side wall. Also the clearance between two rows of terminal blocks is run in parallel and close proximity along each side of the wiring-duct to provide for convecting strain on terminal blocks shall also share this field wiring corridor. All adjacent terminal blocks shall also share this field with manual changeover facility using selector with manual changeover facility using selector with adequate support inside the panels. 15. Arrangement of the terminal block assemblies and the wiring channel within the enclosure shall be such that a row of terminal blocks is run in parallel and close proximity along each side of the Owner's external cable connections. All adjacent terminal blocks shall also share this fiel

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4.5	Painting	All sheet steel work shall be phosphate in accordance with the IS: 6005 "Code of practice for phosphate iron and steel". It should follow the seven tank process. Oil, grease, dirt and swarf shall be thoroughly removed by emulsion cleaning. Rust and scale shall he removed by pickling with dilute acid followed by washing with running water rinsing with a slightly alkaline hot water and drying. After phosphating, thorough rinsing shall be carried out withclean water followed by final rinsing with dilute dichromate solution and oven drying. The phosphate coating shall be sealed with application of two coats ofready mixed, stoved type zinc chromate primer. The first coat may be "flash dried" while the second coat shall be stoved. Thereafter an established painting procedure like electrostatic painting followed for powder coating the panel. After that the powder spray with spray gun to be used and to put into the oven for drying in 200deg.C. for 40min. The color shade shall be Siemens grey RAL 7032. The Retro reflective paint strip shall be provided on the four faces of the panel which shall withstand the temperature conditions and reflect vehicular light at night time providing safety.
4.6	Miscellaneous Accessories	 Plug Point: 240V, Single phase 50Hz, AC socket with switch suitable to accept 5 Amps and 15 Amps pin round standard Indian plug, shall be provided in the interior of each cubicle with ON-OFF switch. Interior Lighting: Each panel shall be provided with an LED (6w led panel tub light): lighting fixture rated for 240 Volts, single phase, 50 Hz supply for the interior illumination of the panel controlled by the respective panel door switch. Switches and Fuses: Each panel shall be provided with necessary arrangements for receiving, distributing and isolating of DC and AC supplies for various control, signaling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with miniature circuit breakers (MCB). Selection of the main and sub-circuit faults. MCBs shall confirm to IS: 13947. Each MCB shall be provided with one potential free contact. However voltage transformer circuits for relaying and metering shall be protected by fuses. All fuses shall he HRC cartridge type conforming to IS: 13703 mounted on plug-in type fuse bases Fuse carrier base as well as MCBs shall have imprints of the fuse 'rating' and 'voltage'. Space Heater: Each panel shall be provided with a space heater rated for 240V, single phase, 50 Hz Ac supply, 80W for the internal heating of the panel to prevent condensation of moisture. The fittings shall be complete with switch unit.

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4.7	Earthing	All panels shall be equipped with an earth bus securely fixed. Location of earth bus shall ensure no radiation interference for earth systems under various switching conditions of isolators and breakers. The material and th sizes of the bus bar shall be at least 25 X 6 sq. mm perforated copper with threaded holes at a gap of 50mm with a provision of bolts and nuts for connection with cable armors and mounted equipment etc for effective earthing. When several panels are Mounted adjoining each other, the eart bus shall be made continuous and necessary connectors and clamps for th purpose shall be included in the scope of supply of the Contractor. Provisi shall he made for extending the earth bus bars to future adjoining panels of either side. Supply shall be included for each bus bar of the end panels for connecting Substation earthing grid. Necessary terminal clamps and connectors for th purpose shall be included in the scope of supply of BA/bidder. All metallic cases of relays, instruments and other panel mounted equipment including gland plate, shall be connected to the earth bus by copper wires size not less than 2.5 sq. mm. The colour code of earthing wires shall green. Looping of earth connections, which would result in loss of earth connecti to other devices when the loop is broken, shall not be permitted. However looping of earth connections between equipment to provide alternative pat to earth bus shall he provided. VT and CT secondary neutral or common lead shall be earthed at one pla only at the terminal blocks where they enter the panel. Such earthing sh be made through links so that earthing may be removed from one group without disturbing continuity of earthing system for other arouns.			
4.8	Control Switches	The control switch of bre type. The switch shall ha close" and "after trip" po Instrument selection switch as to prevent open circul the switch. Voltmeter tra line- to-line and line-to-re and for reading all line to Lockable type of switch be provided when specch andles. The contacts of all switch to minimize arcing. Conte faces shall be with river used as current carrying The contact combination completeness to the inter The contact rating of the Contact rating for makin Continuous carrying for Breaking for resistive load	eaker and isolator shall b ive spring return from clossitions respectively. itches shall be of maintain ches shall have make-be- iting of CT secondary when sfer switches for AC shapeutral voltages for effective es which can be locked ified. The key locks shall hes shall preferably open facts of switches shall he ts of pure silver or silver parts on and their operation erlock and function of the e switches shall be as foll g and carrying shall be - 10.5 sec shall be - 30A ad shall be - 20A	e of spring return to neutral se and trip positions to "after ned contact (stay put) type. fore-break type contacts so en changing the position of all be suitable for reading all effectively earthed systems ely earthed systems. In particular positions shall I be fitted on the operating .and close with snap action spring assisted and contact alloy. Springs shall not be shall be such as to give scheme. ows: 10A.	

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4.9 Indicating Lamps	 Indicating lamps shall he of cluster LED type suitable for panel mounting with rear terminal connections. Lamps shall be provided with series connected resistors preferably built in the lamp assembly. Lamps shall have translucent lamp covers to diffuse lights colored red, green, amber, dear white or blue as Specified. The lamp cover shall be preferably of screwed type, unbreakable and molded from heat resisting material. The lamps shall be provided with suitable resistors. Lamps and lenses shall be interchangeable and easily replaceable from the front of the panel. Tools, if required for replacing the bulbs and lenses shall also be included in the scope of the supply. The indicating lamps with resistors shall withstand 120% of rated voltage on a continuous basis. Red – Breaker ON Green – Breaker OFF White – Spring Charged Amber – 86 operated Blue - Trip circuit failure Annunciator: BA Shall provide Annunciator with hooter for following alert. Overcurrent earth fault for feeder protection For transformer feeder overcurrent earth fault, differential & transformer trouble (one window for each respectively)
4.10 Name Plate & Marking	All equipment mounted on front and rear side as well as equipment mounted inside the panels shall be provided with individual name plates with equipment designation engraved. Also on the top of each panel on front as well as rear side, large and bold nameplates shall be provided for circuit/feeder designation. All front mounted equipment shall also be provided at the rear with individual name plates engraved with tag numbers corresponding to the one shown in the panel internal wiring to facilitate easy tracing of the wiring. Each IED and meter shall be prominently marked. All relays- and other devices shall be clearly marked with manufacturer's name, manufacturer's type, serial number and electrical rating data. Name Plates shall be made of anodized Aluminium. Name plates shall be black with white engraving lettering. Each switch shall bear clear inscription identifying its function e.g. 'BREAKER'52A', "SYNCHRONISING" etc. Similar inscription shall also be provided on each device whose function is not other-wise identified. If any switch device does not bear this inscription separate name plate giving its function shall be provided for it. Switch shall also have clear inscription for each position Indication e.g. "Trip- Neutral-Close", "ON-OFF", "R-Y-B-OFF" etc. All the panels shall be provided with name plate mounted inside the panel bearing PO No & Date. Name of the Substation & feeder and reference

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TPSODL Preferred Make	S. No.	Make	
for CRP panel	1	Rittal India	
enclosures		Pyrotech Electronics	
	3	Valrack cabinets	
	4	Siemens	
Tests	Factory be conclu- that the general p thorough site conc certain p Hardwan be used The ope Applicab compone capable The equi integratic software equipme system t software equipme system t software Equipme system t software equipme system t software Equipme system t software Equipme Software Software Equipme Software Softwa	Acceptance Test: The manufacturing phase of the C&R Pane aded by the factory acceptance test (FAT). The purpose is to e Contractor has interpreted the specified requirements correct FAT includes checking to the degree required by the user obliosophy shall be to deliver a system to site only after it has ly tested and its specified performance has been verified, as ditions can be simulated in a test lab. If the FAT comprises ortion of the system for practical reason. The Integration Tests shall be performed on the specified sys for Factory tests when the hardware has been installed in the ration of each item shall be verified as an integral part of s le hardware diagnostics shall be used to verify that each has ent is completely operational and assembled into a config of supporting software integration and factory testing of the s pment expansion capability shall also be verified during the has on tests. ed System Tests shall verify the stability of the hardware a . During the tests all functions shall run concurrently, in the shall operate a continuous 100 Hours period. The inter- est shall ensure the IEDs is free of improper interactions b and hardware while the system is operating as a whole. est Certificates : est reports for type tests as per latest IEC standards shall be ubmitted for the Protection IED along with the Bid. MC test troospheric Environment test, 265 test lechanical Stress test	I shall insure ly and : The been far as only a tems to factory. system. urdware juration system. urdware and the and all egrated etween
	rPSODL Preferred Make for CRP panel enclosures Fests	Preferred Make S. No. For CRP panel 1 enclosures 3 4 4 Fests Factory be conclution that the general period peri	TPSODL S. No. Make for CRP panel 1 Rittal India enclosures 2 Pyrotech Electronics 3 Valrack cabinets 3 4 Siemens Factory Acceptance Test: The manufacturing phase of the C&R Pane be concluded by the factory acceptance test (FAT). The purpose is to e that the Contractor has interpreted the specified requirements correct that the Contractor has interpreted the specified requirements correct that the Contractor be simulated in a test lab. If the FAT comprises of certain portion of the system for practical reason. Hardware Integration Tests shall be performed on the specified syst be used for Factory tests when the hardware has been installed in the 1 The operation of each item shall be verified as an integral part of a component is completely operational and assembled into a config capable of supporting software integration and factory testing of the s The equipment expansion capability shall also be verified during the ha integration tests. Integrated System Tests shall verify the stability of the hardware a software. During the tests all functions shall run concurrently, a equipment shall operate a continuous 100 Hours period. The intu system test shall ensure the IEDs is free of improper interactions b software and hardware while the system is operating as a whole. Type Test Certificates : 1. Test reports for type tests as per latest IEC standards shall be submitted for the Protection IED along with the Bid. 2. EMC test 3. Atmospheric Environment test, 4. IP65 test 3. Mechanical Stress test

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4.13	Pre-Dispatch	Equipment shall be subject to inspection by a duly authorized representative
	Inspection	of the Purchase. Inspection may be made at any stage of manufacture at the
	•	option of the purchaser and the equipment if found unsatisfactory as to
		workmanship or material, the same is liable to rejection.
		Bidder shall grant free access to the places of manufacture to Purchaser's
		representatives at all times when the work is in progress. Inspection by the
		Purchaser or its authorized representatives shall not relieve the supplier of
		his obligation of furnishing equipment in accordance with the specifications
		Material shall be dispatched after specific MDCC (Material Dispatch
		Clearance Certificate) is issued by the Purchaser.
		Following documents shall be sent along with material :
		a) Test reports
		b) MDCC issued by TPSODL
		c) Invoice in duplicate
		d) Packing list
		e) Drawings & catalogue
		f) Guarantee / Warranty card
		g) Delivery Challan
		h) Other Documents (as applicable)
4.14	Guarantee/	Bidder shall stand guarantee towards design, materials, workmanship &
	Warranty	quality of process/manufacturing of items under the contract for due and
		intended performance of the same, as an integrated product delivered under
		this contract. In the event any defect is found by the Company up to a period
		of 60 months from the date of commissioning supplier shall be liable to
		undertake to replace/rectify such defects at his own costs within the mutually
		agreed timeframe, and to the entire satisfaction of the Company, failing which
		the Company will be at liberty to get it replaced/rectified at supplier's risks
		and costs and recover all such expenses plus the Company's own charges (
		@ 20% of expenses incurred), from the supplier or from the "Security cum
		Performance Deposit" as the case may be.
		Bidder shall further be responsible for free replacement for another period
		of three years from the end of the guarantee period for any 'Latent Defects'
	D 11	If noticed and reported by the Company
4.15	Packing	Bidder shall ensure that all equipment covered by this specification shall be
		prepared for rail/road transport (local equipment) and be packed in such a
	NA ¹ ¹	manner as to protect it from damage in transit.
4.16		The Didder shall have in haven testing facilities for earning out all reuting
	Testing	The Bidder shall have in house testing facilities for carrying out all routine
	Facilities	The succeptance tests as per relevant international/indian standards.
4.17	Manufacturing	I he successful bidder will have to submit the bar chart for various
	Activities	manufacturing activities clearly elaborating each stage, with quantity. This
		bar chart shall be in line with the Quality assurance plan submitted with the
		oner. The par chart will have to be submitted within 15 days from the
	Change -	
4.18	Spares,	
	Accessories	
	and Tools	

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4.19	Grounding	Grounding is required for all equipment. Control and data acquisition equipment shall not ground a floating power source. Care shall be exercised to ensure ground compatibility when grounded power sources are used. Separate 2 no. of pits required for CRP panel connected separately which will be connected with the Grid Earthing mesh, supply of pits is not in manufacturer scope but connection to up to pits to be provided. Separate trays for cable laying for communication/automation & LV power/control cables shall be used.
4.20	Device Grounding	All devices within one cabinet shall be grounded together by means of a ground cable or strap. Earthing Strip (copper) shall be available in panel for device
		earthing.
5.0	Quality	The bidder shall submit with the offer, quality assurance plan indicating the
	Control	various stages of inspection, the tests and checks which will be carried out on
		the material of construction, components during manufacture and after finishing,
		bought out items and fully assembled component and equipment including
		drives. As part of the plan, a schedule for stage and final inspection within the
		parameters of the delivery schedule shall be furnished. The purchaser's
		engineer or its nominated representative shall have free access to the
		manufacturer/sub-supplier's works to carry out inspections.
		The bidder shall have a proven track of not less than 5 years in
		manufacturing and servicing of the items in Indian market. The bidder shall
		of inspection, the tests and checks which will be carried out on the material
		of construction, components during manufacture and bought out items and
		fully assembled component and equipment after finishing. As part of the
		plan, a schedule for stage and final inspection within the parameters of the
		nominated representative shall have free access to the
		manufacturer's/sub-supplier's works to carry out inspections.

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	The Bidder shall invariably furnish following information along with his bid, failing which the bid shall be liable for rejection. Information shall be separately given for individual type of equipment offered.
	Statement giving list of important raw materials, names of sub-suppliers for the raw materials, list of standards according to which the raw materials are tested. List of tests normally carried out on raw materials in the presence of Bidder's representative, copies of test certificates.
	Information and copies of test certificates as in (a) above in respect of bought out accessories.
	List of manufacturing facilities available.
	Quality Assurance Plan (QAP) with holds points for purchaser's inspection.
	The successful Bidder shall within 10 days of placement of order, submit following information to the purchaser.
	List of raw materials as well as bought out accessories and the names of sub-Suppliers selected from those furnished along with offer. Type test certificates of the raw materials and bought out accessories. The successful Bidder shall submit the routine test certificates of bought out accessories and central excise passes for raw material at the time of routine testing.
	NAMEPLATE:
	Name plate shall be provided with non-rusting metal with white engraved lettering on black base ground for easy identification. This shall be positionedso as to be clearly visible.

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6.0	Minimum	a. The Bidder shall have in house testing facilities for carrying out all		
	Testing			
	Facilities	b. tests and acceptance tests as per relevant international/indian standards.		
7.0	Manufacturi ngActivities	c. The successful bidder will have to submit the bar chart for various manufacturing activities clearly elaborating each stage, with quantity. This bar chart shall be in line with the Quality assurance plan submitted with the offer. The bar chart will have to be submitted within 15 days from the release of the order.		
8.1	Support ServicesSLA	Services to be included during guarantee period 2. Guarantee shall be for 60 months from the date of commissioning 3. Vendor shall conform in a signed SLA to the following guidelines to mitigate major failure rate. To mitigate major failure like Complete system failure, IED system instability, loss or failure of any major subsystem or system component such as to cause a significant adverse impact to system availability, performance, or operational capability a. Vendor shall report to site within 48 hours of receipt of reporting of the failure occurrence. b. Vendor shall provide replacement of the faulty equipment within 7 days after confirmation of the fact that the equipment can't be repaired at site. Failure to this clause may have some penalty reference on vendor. c. Vendor always will provide detailed analysis report of the faulty equipment within 30 days from the date of the site visit by BA d. Any spare Equipment replacement, testing and its commissioning to be done by vendor only without any cost implications. Any equipment, any software or any hardware to test the IEDs/RTU to be borne by vendor only. e. Any up gradation in application software and RTU (except hardware) will be informed to us and necessary up gradation to be carried out by vendor without any cost implications.		
		Services to be included during tender 1. Tri-party agreement to be made to have protection against quitting of executing vendor.		
		2. Vendor need to provide life cycle support and supplies to ensure necessary support in terms of services and spares for next 15 years from date of Purchase Order. Vendor shall provide expected life of IEDs in writing.		
		SLA / Delivery Terms/ Period of contract:		
		The supply of material shall be completed within 60 days from the date of award, subject to availability of clearance provided by TPSODL. The work of CRP installation & commissioning of supplied Relay of substation, shall be done within 5 days per substation. The site / substation clearance / equipment outage requirement for above activities shall be provided by TPSODL engineer in charge.		

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		Overall contract period shall be 5 months from the date of issuance of Work Order.
8.2	Spares	The bidder is required to list the spares, which may be required for ensuring the availability during the guaranteed availability period. The final list of spares shall form part of scope of supply and accordingly the price thereof shall be quoted by the bidder and shall be considered in the evaluation of the bids. During the guaranteed availability period, the spare parts supplied by the Contractor shall be made available to the Contractor for usage subject to replenishment at the earliest. Thus, at the end of availability period the inventory of spares with the Employer shall be fully replenished by the Contractor. However, any additional spares required to meet the availability of the system (which are not a part of the above spares supplied by the Contractor) would have to be supplied immediately by the Contractor free of cost to the Employer.
		 The list shall include the following: Item identification Recommended spares quantities Base price Procurement lead time Probability the required item is available given its MTBF based on recommended spares and procurement lead time. Quantity of item held in Local office by Supplier as emergency spare parts Quantity of item held in head office as an emergency spare part All spare parts shall be fully tested.

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9.0	Drawing and	Following drawings and documents shall be prepared on Purchaser's
	Documents	specifications and statutory requirements and shall be submitted with the bid:
		1. Completely filled in Technical Particulars
		2. General description of the equipment and all components including
		brochures
		3. Bill of material
		4. Type test certificates
		5. Hardware Specification
		After the award of the contract four (4) copies of drawings, drawn to scale,
		describing the equipment in detail shall be forwarded for approval and shall
		subsequently provide four (4) complete sets of final drawings, one of which shall
		be auto positive suitable for reproduction, before the dispatch of the
		equipment. Soft copy (Compact Disk CD) of all the drawing, GTP, Test certificates
		shall be submitted after the final approval of thesame to purchaser.
		All the documents & drawings shall be in English language.
		Instruction Manuals: Bidder shall furnish two softcopies (CD) and four (4) hard
		copies of nicely bound manuals (in English language) covering erection and
		maintenance instructions and all relevant information and drawings pertaining
		to the main equipment as well as auxiliary devices.
		DRAWINGS AND DOCUMENTS:
		Following documents shall be prepared based on TPSODL specifications
		 Technical Particulars. General Arrangement drawing of the equipment
		3. Plan and Section drawing
		4. Foundation drawing 5. Bill of Material
		6. Type test Certificates if applicable
		7 Sizing Calculations of various components
		8. ICD/CID Cite (IED capability description file)
		9. SCD file (substation configuration description)
		After the award of the contract, four (4) copies of the drawings, drawn to scale, describing the equipment in detail shall be forwarded for approval and shall subsequently provide four (4) complete sets of final drawings, one of which shall be auto positive suitable for reproduction, before the
		dispatch of the equipment. Soft copy (Compact Disk CD) of all the drawing, GTP, test certificates shall be submitted after the final approval of the same to the TPSODL.

	TATA POWER SOUTHERN ODISHA DISTRIBUTION LIMITED, BERHAM		
	TECHNICAL SPECIFICATION		
Document Title	Specifications for Outdoor Control and Relay panels		
Document No.	ENG-EHV-CRP	Date: 7.02.2024	
Revision No.	01	01	
Prepared by:	Reviewed by:	Approved by:	Issued by:
Jyoti Ranjan Sahu	Shailendra kumar Jaiswal	Shirish Sharad Dikay	Dnyaneshwar Ramchandra
			Dharmadhikari

Follo	Following Drawings/Documents shall be submitted after the award of the			
contr	act:			
S	Description	For	For	Final
-		Арр	Review	Sub
N		r	Inform	m
0		oval	а	ission
			tion	
1	Technical	\checkmark	\checkmark	
	Parameter			
	s			
2	General			
	Arrangement			
	drawing			
	including			
	nanel			
	door layout			
3	Plan &	1		
Ŭ	Section	,	,	,
	drawings			
1	Eoundatio	2	1	2
-	ndrawing	v	v	v
5				
5	QA & QC FIAIT	N	N (N
6	Schematic	\checkmark	\checkmark	
	drawings			
	including			
	SLD			
7	Document	\checkmark	\checkmark	
	for			
	Factory			
	inspection			
	tests			
	an			
	d			
	checks			
8	Routine,		\checkmark	\checkmark
	Acceptance			
	and Type test			
	Certificates			
	asapplicable			
9	Site tests			
	andchecks			
1	As -built			
0	drawings			
	. 2	1		
	<u>(TO BE EN</u>	CLOSED WI	TH TECHNICAL	<u>_ BID)</u>

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		TECHNICAL SPECIFICATION		
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Document No.	ENG-EHV-CRP	ENG-EHV-CRP		
Revision No.	01		Page 26 of 19	
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10.0	SCHEDULE OF DEVIATIONS	All deviations from this specification shall be set out by the Bidders, clause by Clause in this schedule. Unless specifically mentioned in this Schedule, the tender shall be deemed to confirm the purchaser's specifications:		
		S. No	Clause No.	Details of deviation with justifications
		We o Seal	confirm that there an of the Company:	re no deviations apart from those detailed above.
				Signature Designation